

Work Order ID 101039

April-30-13 2:38:49 PM

\*101039\*

Page 1

Item ID: D2583

Revision ID:

Item Name: Latch Bracket

Start Date: 5/06/13

Start Qty: 24.00

Required Date: 5/06/13

Req'd Qty: 24.00

Reference:

Accept

\*N900040100\*

Setup Start \*NS1\*

Stop \*NS2\*

Cust Item ID:

Customer:

Approvals: Process Plan: M.L.J.

Date: 13-05-02 Tooling:

Date:

Run Start \*NR1\*

QC:

Date: SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID Tool # Plan  
Code Accept Reject Reject Insp.  
Qty Qty Number Stamp

Draw Nbr

Revision Nbr

D2583

Rev B

0.00

100

\*100\*

Waterjet

FLOW WATERJET

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D2583 Dwg Rev: B Prog Rev: B 2-

Deburr if necessary

2552-040

24 0

Jm13-6-19

110

\*110\*

QC

QC2- Inspect parts off machine FAI/FAIB

0.00

Memo

0.00

Quality Control

24 0

Jm13-6-19

120

\*120\*

QC

QC8- Inspect parts - second check

0.00

Memo

0.00

Quality Control

DA 13 13/06/19

(424)  
(cont)

SHIP TODAY  
June 19th  
split



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Item ID: D2583

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Latch Bracket

Start Date: 5/06/13 Start Qty: 24.00

\*24\*

Cust Item ID:

Required Date: 5/06/13 Req'd Qty: 24.00

\*24\*

Customer:

Reference:

Run Start \*NR1\*

Approvals: Process Plan:

Date:

Tooling:

Date:

Stop \*NR2\*

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.  
Code Qty Qty Number Stamp

130

0.00

\*130\*

NC BRAKE

Brake NC

Memo

0.00

Brake NC

Deburr Form on CNC Brake as per Dwg D2583

14

SB  
13/04/19

140

QC5- Inspect part completeness to step on W/O

0.00

\*140\*

QC

Memo

0.00

Quality Control

DAS  
16  
9-88 13/06/19

(X14)

150

Chemical Conversion Coat per QSI005 4.1

0.00

\*150\*

Hand Finish

Memo

0.00

Hand Finishing

14 x 8 13/06/20





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Item ID: D2583  
Revision ID:  
Item Name: Latch Bracket

Accept

\*N900040100\*

Setup Start \*NS1\*

Stop \*NS2\*

Start Date: 5/06/13 Start Qty: 24.00 \*24\*  
Required Date: 5/06/13 Req'd Qty: 24.00 \*24\*

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan:  
QC:

Date:  
Date:

Tooling:  
SPC (Y/N):

Date:  
Date:

Run Start \*NR1\*

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.  
Code Qty Qty Number Stamp

160

White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum

0.00

\*160\*

Powdercoat

Memo

0.00

Powder Coating

START TIME:

OVEN TEMPERATURE:

FINISH TIME:

m125620

3200F

1550

14X p m-f 13/06/27

170

QC3- Inspect Part Finish

0.00

\*170\*

QC

Memo

0.00

Quality Control

14. p 13-06-27



180

Identify as per dwg & Stock Location: ST012

0.00

\*180\*

Packaging

Memo

0.00

Packaging

14Y m.h. 13-06-28



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Item ID: D2583

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Item Name: Latch Bracket

Stop \*NS2\*

Start Date: 5/06/13 Start Qty: 24.00

\*24\*

Cust Item ID:

Required Date: 5/06/13 Req'd Qty: 24.00

\*24\*

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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190

QC21- Final Inspection - Work Order Release

0.00

\*190\*

QC

Memo

0.00

Quality Control

13/7/2 JF  
MLJ 13-06-28





# Picklist Print

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Page 1

T

Work Order ID: 101039

Parent Item: D2583

Parent Item Name: Latch Bracket

Start Date: 5/06/13

Required Date: 5/06/13

Start Qty: 24.00

Required Qty: 24.00

Comments: IPP: C00.11.01Removed P/O for Powder Coat- in house processDM  
IPP: D06.07.21 Waterjet EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M5052H32S.040 5052-H32 .040 Sheet		Purchased	No			100	sf	104.5000	0.1169	2.9532624 3.0			Jm3.6.19

Location	Loc Qty	Loc Code
MAT022	104.500045	
122406	15.000045	
124445	13	
124573	76.5	

124573









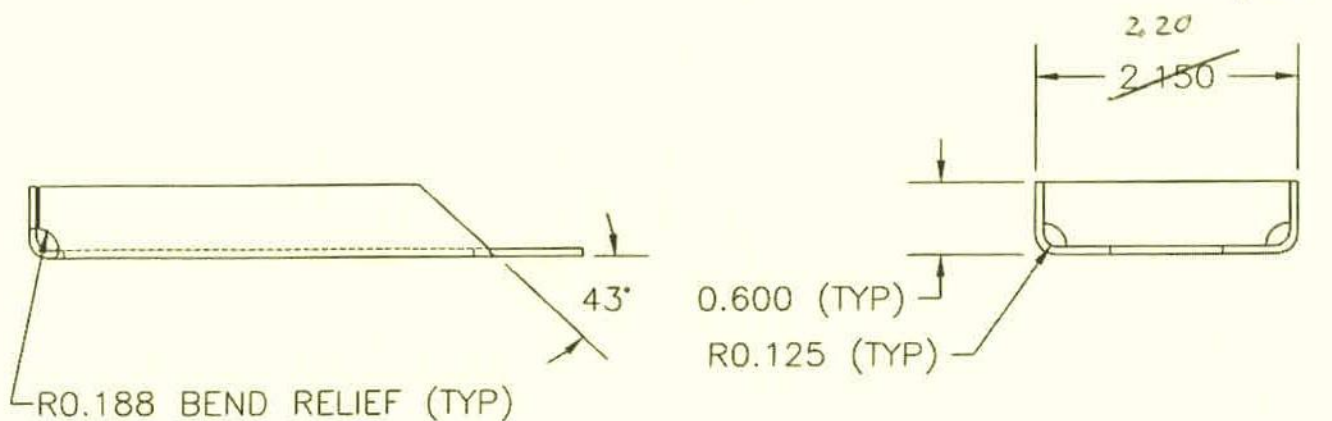
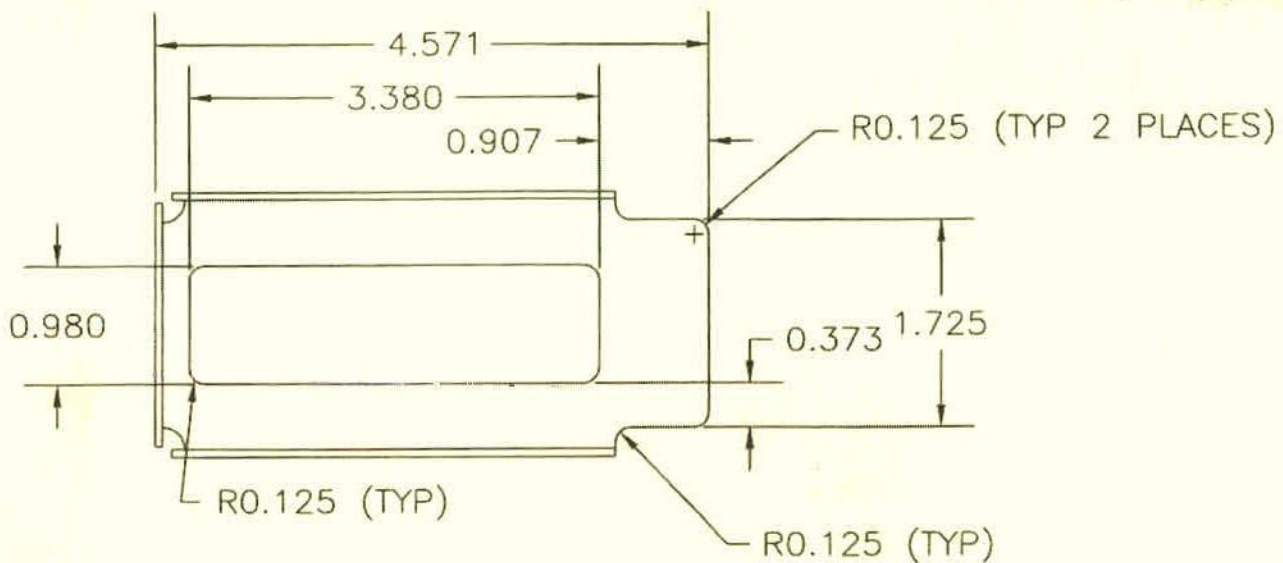






RELEASED  
K 99.02.25

DESIGN	DRAWN BY		DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA	
MIKE M.	RF			
CHECKED	APPROVED	DRAWING NO.		REV. B
QP	KE	D2583		SHEET 1 OF 1
DATE		TITLE		
99.02.22		LATCH BRACKET		
A	96.07.10	NEW ISSUE		
B	99.02.22	CHANGE OF FINISH (PER TSR A887)		
		SCALE 2:3		



TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

